

Excellence Across the Board

MPI has delivered excellence in circuit card assembly and box build Electronics Manufacturing Services (EMS) to the Aerospace and Defense industry for decades. As a woman owned and AS9100 certified contract manufacturer specializing in RF technology, count on MPI to deliver on mission critical systems.

Leading Edge

- Four decades of experience in high-mix reliability manufacturing
- State-of-the-art high volume SMT lines
- Seasoned engineering talent: RF, DFM/DFT, electrical, industrial, mechanical
- Test capabilities: ATE functional test, functional fixture designs
- Analog, digital & RF test services
- Paperless factory with forced router manufacturing execution system
- Long-term and highly-trained employee population
- Woman-owned and capitalized for growth

Quality

- ISO 9001, ISO 13485, AS9100C, ITAR/UL, IPC-A-610 / J-STD-001 Class II and Class III
- Component and product traceability to CCA level serial number
- Supplier management program insures flow down compliance
- ► Lean disciplines drive continuous improvement & streamlined manufacturing
- Real-time DPMO analytics
- GIDEP and counterfeit protection plans in place

Flexibility

- Volume flexibility from prototype and pilot through production
- Significant CCA and box build capacity available
- Investment in feeder set up carts and reel feeders enables quick turn transitions
- Automated, climate-controlled storage towers shorten kitting times
- Parts X-ray machine controls attrition and enhances line productivity
- Supply chain designed to flex with demand variation
- Immediate ECO cut-in facilitated by dedicated program manager
- Focus on a select customer base allows tailored service and superior response



Our Facility

Meeting our customers' critical EMS needs with the right combination of technical expertise, equipment and software.

- Highly trained staff; extensive engineering experience
- Specialty laminates, sophisticated board stackups
- Tight geometric spacing, blind/buried vias
- Design for manufacturability and test
- NPI to full volume production
- System integration, repair depot
- Failure analysis, root cause mitigation

MPI can manage all facets of your manufacturing needs with our **best-in-class equipment**, including:

- Fuji NXT III SMT capable of 03015 chip placement
- Automated Climate Controlled Inventory Towers
- Koh Young Solder Paste Inspection
- Vitronics Soltec XPM3m Convection Reflow Ovens
- Mirtec Automated Optical Inspection Systems
- Ersa Selective Solder
- On-site Nitrogen Generation
- Electrovert Aquastorm 200 Aqueous Cleaner
- Vitrox V810 Series II 5D X-Ray Laminography System
- Scienscope X-6000 2D X-Ray
- Asymtek 920N BGA Underfill
- Thermal Chamber
- ► IBL Vapor Phase System
- Flex Dip Capabilities and Package on Package (POP)

Case Studies

Case Study #1

Problem: Yield Issue with "RF Notch Filter" performance

Investigation: MPI determined a design issue

Solution: Provided feedback utilizing RF Sim tools, demonstrating "notch" was off center

Tasks performed:

Collected multiple data points via simulations to demonstrate design changes

Collected statistical backup to support these changes

Customer feedback:

Critical schedule was met to keep the program on schedule to the "Military Theater"

- Customer realized \$350,000 in savings in potential scrap

Accolades: MPI received "most valued supplier" award

Case Study #2

Problem: A high performance packet data analysis server, in production with another EMS provider, was experiencing substantial field failures (32 layer PCB, 3300+ components)

Investigation: MPI was asked to investigate failed units

Solution: X-ray laminography (2D and 3D), component de-lidding, schematic debugging

Result: Microprocessor high temperature failure mode root cause determined. Large BGA (43mm x 43mm) recall replacement program initiated; alternate EEPROM identified for customer (selected)

Find out what MPI can do for you!